



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

DSK077

Job Sheet 171314



Part No: DSK077

Job Qty: 12 ea

Part Name: D2892-1 Turning Detail



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 1/31/18

Job Tracking No:

Due Date: 2/9/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV A IPP rev A. 08.03.13 new issue EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		2/8/18	0.00	0.00	Start Up Machining-4		<i>ML 18/02/03</i>
100	Doosan	12 pcs		2/9/18	0.00	8.76	Doosan		<i>ML 18/02/03</i>
110	QC	12 pcs		2/9/18	0.00	0.00	QC2 Machining-4		<i>ML 18/02/03</i>
120	QC	12 pcs		2/9/18	0.00	0.00	QC8 Machining-4		<i>ML 18/02/04</i>
130	Packaging	12 pcs		2/9/18	0.00	0.00	Packaging3-2		<i>ML 18/02/03</i>
140	QC21-SA	12 Ea		2/9/18	0.00	0.00	QC21		<i>ML FEB 05 2018</i>

Part Op 100 - Turn blank as per Folio FA082 check bore with DT8495
Descriptions: 130 - LOCATION: MAT060

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D6104-003	Round Billet, 17-4	12 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D6104-003	12	24	0

Part Specifications

Specifications could not be found.

Plex 1/31/18 7:32 AM dart.leroux.jason

DART AEROSPACE LTD		Work Order:	
Description: Turning Detail for D2892-1		Part Number:	DSK077
Inspection Dwg: DSK077 Rev: A		Page 1 of 1	

FIRST ARTICLE INSPECTION DIMENSION SHEET

☒ **First Article**

 ☐ **Prototype**

				Record Actual Dimensions				
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	5
Lathe Section								
A	2.524	2.529		2,526	2,529	2,528	2,528	2,528
B	3.702	3.722		3,715	3,715	3,715	3,715	3,715
C	2.814	2.834		2,824	2,824	2,824	2,824	2,824
D	0.718	0.738		0,728	0,728	0,728	0,728	0,728
E	0.090	0.110		0,100	0,100	0,100	0,100	0,100
F	2.714	2.734		2,724	2,724	2,724	2,724	2,724
G	2.029	2.049		2,039	2,039	2,039	2,039	2,039
H	3.214	3.234		3,224	3,224	3,224	3,224	3,224
I	0.913	0.933		0,923	0,923	0,923	0,923	0,923
J	0.022	0.042		0,032	0,032	0,032	0,032	0,032
K	0.090	0.110		0,098	0,096	0,098	0,098	0,098
L								
M								
N								
O								
P				✓	✓	✓	✓	✓

Measured by: <i>[Signature]</i>	Date: 18/02/03
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Audited by: <i>[Signature]</i>	Date: 18/02/04
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Prototype Approval:	Date:
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Rev	Date	Change	Revised by	Approved
A	08.04.22	New Issue	KJ/JLM <i>[Signature]</i>	<i>[Signature]</i>

DART AEROSPACE LTD		Work Order:	
Description: Turning Detail for D2892-1		Part Number:	DSK077
Inspection Dwg: DSK077 Rev: A		Page 1 of 1	

FIRST ARTICLE INSPECTION DIMENSION SHEET

☒ **First Article**
☐ **Prototype**

				Record Actual Dimensions				
Dim	Min	Max	Go/No Go Gauge	# 6	# 7	# 8	# 9	# 10
Lathe Section								
A	2.524	2.529		2.528	2.528	2.528	2.529	2.528
B	3.702	3.722		3.716	3.716	3.716	3.716	3.716
C	2.814	2.834		2.824	2.824	2.824	2.824	2.824
D	0.718	0.738		0.728	0.728	0.728	0.728	0.728
E	0.090	0.110		0.100	0.100	0.100	0.100	0.100
F	2.714	2.734		2.724	2.724	2.724	2.724	2.724
G	2.029	2.049		2.039	2.039	2.039	2.039	2.039
H	3.214	3.234		3.224	3.224	3.224	3.224	3.224
I	0.913	0.933		0.923	0.923	0.923	0.923	0.923
J	0.022	0.042		0.032	0.032	0.032	0.032	0.032
K	0.090	0.110		0.097	0.097	0.097	0.097	0.097
L								
M								
N								
O								
P								

Measured by: <i>[Signature]</i>	Date: 18/02/03
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Audited by: <i>[Signature]</i>	Date: 18/02/04
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DART AEROSPACE LTD		Work Order:	
Description: Turning Detail for D2892-1		Part Number:	DSK077
Inspection Dwg: DSK077 Rev: A		Page 1 of 1	

FIRST ARTICLE INSPECTION DIMENSION SHEET

☒ **First Article**

 ☐ **Prototype**

				Record Actual Dimensions				
Dim	Min	Max	Go/No Go Gauge	11	12	13	14	15
Lathe Section								
A	2.524	2.529		2.528	2.528			
B	3.702	3.722		3.716	3.716			
C	2.814	2.834		2.824	2.824			
D	0.718	0.738		0.728	0.728			
E	0.090	0.110		0.100	0.100			
F	2.714	2.734		2.724	2.724			
G	2.029	2.049		2.039	2.039			
H	3.214	3.234		3.224	3.224			
I	0.913	0.933		0.923	0.923			
J	0.022	0.042		0.032	0.032			
K	0.090	0.110		0.097	0.097			
L								
M								
N								
O								
P				✓	✓			

Measured by: <i>[Signature]</i>	Date: <i>18/02/03</i>
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DART
AEROSPACE
S038670

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D2892 - 1 Turning Detail

PART NO: DSK077
Original Serial #: S038670

Revision:

Operation: Start up Operation 02/04/18

Change No:

Job No: 171314